

ORIGINAL

CERTIFICATE OF QUALITY

COMMODITY: WELDING MATERIALS

No. BFO2261225
Date: MARCH 11, 2002

PURCHASER							CONFORM NO		AWS A5. 21					
NAME OF PRODUCT			WELDING ELECTRODES											
APPEARANCE INSPECTION			SATISFEACTION				TECHNOLOGY		GOOD					
TYPE	MODEL NO	SIZE (mm)	ROLLING (No)	QUANTITY (kg)	CHEMICAL COMPOSITION %									
					C	Cr	Mn	V	W	Cu	Ni			
D618	D618	Φ4.0		500	2.53	18.6	3.3	0.35						
MECHANICAL PROPERTIES														
TYPE	MODEL NO	SIZE (mm)	ROLLING NO	TENSILE STRENGTH	YIELD POINT	ELONGATION	AKV IMPACT	x RAY INSPECTION	HARDNESS					
				MPa	MPa	%	℃J		HB	HRC				
D618	D618	Φ4.0								59				
MEMO:														

INSPECTOR:

1902

SIGNATURE :

